

**FLOW GUIDE**

flow25-1029

01.guide purpose	FLOW GUIDE is for the sake of guiding the job flow to the seller who is expected to maintain the careful QC(quality control) on the grains that he is supposed to sell to the buyer.					
02.Raw materials	before seller buys the raw materials, seller takes photos & videos on the raw materials that he sells to the buyer.					
03.samples	①pick out samples 300~400 beans of the raw materials at random, ②take photo of the 300~400 beans, ③mark up the defects and calculate the defect rate among samples, ④gauge the caliber size of the sample beans, make a caliber table. ⑤					
04.processing	①air-washing, blow out the dusts & stones, gravity shaking, optical selecting, sieving the caliber sizes by grills, etc. ②packing the sorted and caliber-wise sieved beans into each different bag. ③beans should not be packed into bags where they don't belong to. deviation limit of different sizes is -15%. +85% be in the same. ④take photos and videos during & after the processing, which show the P/O# and the beans. ⑤caliber dimension range by buyer ⑥sewing the designated threads on the bag					
05.thread colors	C+3.9	Blue	Lot1	blue	peeled MB	green
	C-3.9	Green	Lot2	green	red adzuki	red
	C-3.6	Red	Lot3	orange		
06.bag	①buyer's design, bags should ventilate in itself. ②strong against tear and wear					
07.tag	buyer's design, the tags to stick on the bags					
08.container water-tight safety	①water penetration into the empty container box Seller takes full responsibility to monitor the water penetration possibility into the empty container before stuffing the bags into the empty container. Keen attention to the roof panel holes. ②warehouseman to step inside the empty container, close the door, see if any light comes inside the container. If he see a light, it means there is a hole or holes.					
09.insurance	①buyer insures the shipments per P/O to hedge the risks during the transportation from POL warehouse to POD warehouse. ②until seller supplies the documents to buyer, the transportation risk is on seller. Buyer insures upon the documents receipt.					

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PHT, Incorporated

